

Date: Friday, 16/11/2007 7:14:59 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HEATER OUTLET SHEET	
Job Number	: 35815				
Estimate Number	: 10417				
P.O. Number	: N/A		Part Number	: D2403	
This Issue	: 16/11/2007 S.O. No. : N/A		Drawing Number	: D2403 REV. A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: 35333		Material	: N/A	
Written By			Due Date	: 23/11/2007	
Checked & Approved By			Qty:	S Um: Each	
Comment	: Est:C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M5052H32S032	5052-H32 .032 Sheet	
		Comment: Qty.: 1.2108 sf(s)/Unit Total : 4.8430 sf(s) (6.054) Material: 5052-H32 (QQ-A-250/8) 0.032" thick (M5052H32S.032) Batch: M103321	FF 07-11-16
2.0	SHEAR	SHEAR	
		Comment: SHEAR Cut blank: 13.500" x 12.300"	FF 07-11-16
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr	FF 07-11-16
4.0	QC5	INSPECT WORK TO CURRENT STEP	 07-11-16 (S)
		Comment: INSPECT WORK TO CURRENT STEP	FF 07-11-16
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	 07-11-16 (S)
		Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1	BR 07-11-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 01/11/19  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT ALODINE

FF 07-11-19

(5)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

ST169 (X) AS 07/11/19 FF 07-11-19

(5)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

AS 07/11/19

Job Completion



U 07-11-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA
B. Williams		
CHECKED <i>BW</i>	APPROVED <i>BL</i>	D2403
DATE Apr. 6, 1995	TITLE HEATER OUTER SHEET	REV. A SHEET 1 OF 1 SCALE 1:2

12.300

*S. Williams  
SS/25*

13.500

MATERIAL: 5052-H34 0.032 THICK

**RELEASED**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries